



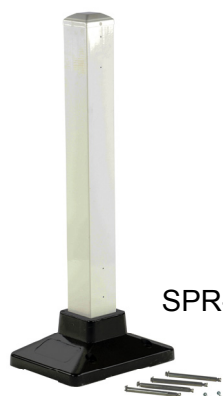
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SPR-Series Semi-Permanent Fence System Assembly Manual



SPR-POST-W



SPR-120-W

Receiving instructions:

After delivery, remove the packaging from the product. Inspect the product closely to determine whether it sustained damage during transport. If damage is discovered, immediately record a complete description of the damage on the bill of lading. If the product is undamaged, discard the packaging.

Note:

The end-user is solely responsible for confirming that product design complies with all laws, regulations, codes, and mandatory standards applied where the product is used.

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Signal Words

This manual uses SIGNAL WORDS to indicate the likelihood of personal injuries, as well as the probable seriousness of those injuries, if the product is misused in the ways described. Other signal words call attention to uses of the product likely cause property damage. The signal words used appear below along with the meaning of each word:



Identifies a hazardous situation which, if not avoided, **WILL** result in **DEATH** or **SERIOUS INJURY**. Use of this signal word is limited to the most extreme situations.



Identifies a hazardous situation which, if not avoided, **COULD** result in **DEATH** or **SERIOUS INJURY**.



Indicates a hazardous situation which, if not avoided, **COULD** result in **MINOR** or **MODERATE** injury.



Identifies practices likely to result in product/property damage, such as operation that might damage the product.

Safety Guidelines

Vestil strives to identify foreseeable hazards associated with the use of its products. However, no manual can address every risk. To avoid hazardous situations, the end-user must exercise sound judgment at all times.

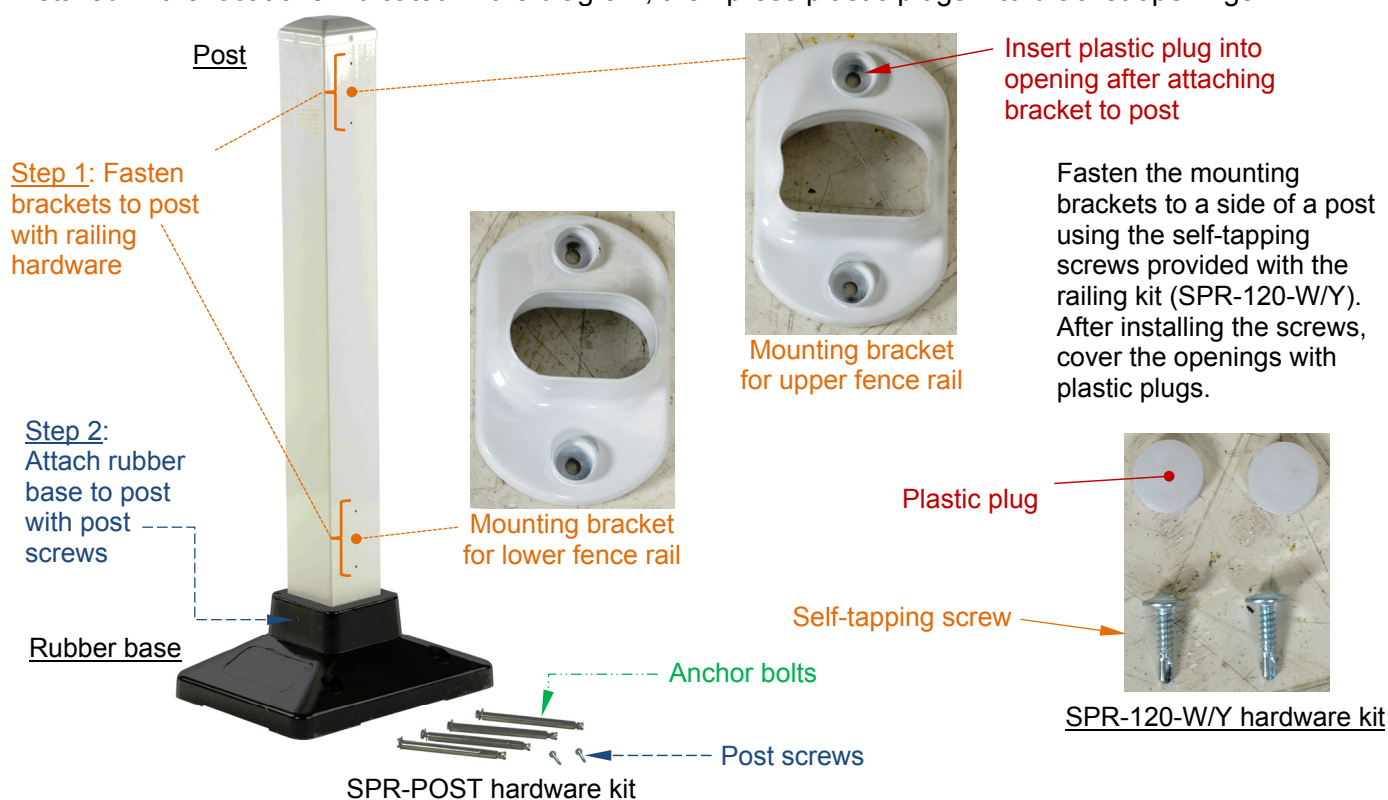


Careless or improper assembly and/or installation might result in serious bodily injury.

- A copy of the manual should be available at all times.
- DO NOT modify the product in any way UNLESS you first obtain written approval from Vestil. Unauthorized modifications void the Limited Warranty and might make the product unsafe to use.
- Do not use this barrier as a traffic control device on roads or highways.
- Confirm that the structure is sound before putting it into service.

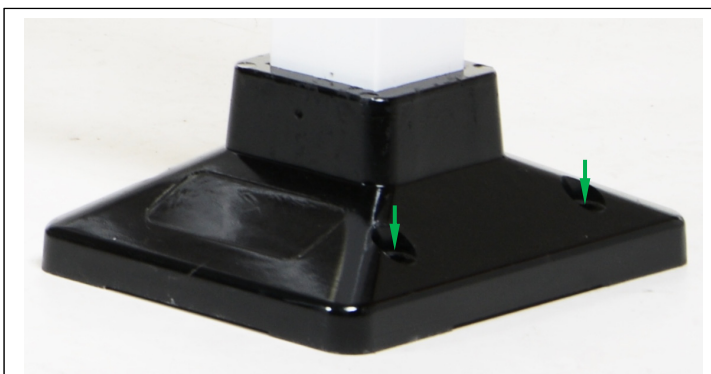
Assembly and Installation:

Step 1: Attach rail mounting brackets to 2 posts. Notice that brackets are not identical. Brackets must be installed in the locations indicated in the diagram; then press plastic plugs into bracket openings.



Step 2: Fasten each post to a rubber base using the post screws (see p. 2). There are holes on opposite sides of the rubber base (2 screws per post).

Step 3: Position the posts where desired and insert the railings into the mounting brackets. Anchor the posts to the ground using the anchor bolts from the SPR-POST hardware kit. The base of each post has 4 holes for anchor bolts. Secure each post to the ground with 4 anchor bolts.



The rubber post base includes 4 holes (2 are marked with arrows) for anchoring hardware. Anchor each post to the ground with 4 anchor bolts.

LIMITED WARRANTY

Vestil Manufacturing Corporation ("Vestil") warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.

Who may request service?

Only a warrantee may request service. *You are a warrantee if* you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

What is an "original part"?

An original part is a part used to make the product as shipped to the warrantee.

What is a "proper request"?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by any of the following methods:

Mail
Vestil Manufacturing Corporation
2999 North Wayne Street, PO Box 507
Angola, IN 46703

Fax
(260) 665-1339
Phone
(260) 665-7586

Email
sales@vestil.com

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

What is covered under the warranty?

After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil may require you to send the entire product, or just the defective part or parts, to its facility in Angola, IN. The warranty covers defects in the following *original* dynamic components: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in *original* parts that wear under normal usage conditions ("wearing parts"): bearings, hoses, wheels, seals, brushes, batteries, and the battery charger.

How long is the warranty period?

The warranty period for original components is 15 DAYS. The warranty period begins on the date when Vestil ships the product to the warrantee. If the product was purchased from an authorized distributor, the period begins when the distributor ships the product. Vestil may extend the warranty period for products shipped from authorized distributors by *up to* 30 days to account for shipping time.

If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

What is not covered by the warranty?

1. Labor;
2. Freight;
3. Occurrence of any of the following, which automatically voids the warranty:
 - Product misuse;
 - Negligent operation or repair;
 - Corrosion or use in corrosive environments;
 - Inadequate or improper maintenance;
 - Damage sustained during shipping;
 - Collisions or other incidental contacts causing damage to the product;
 - Unauthorized modifications: DO NOT modify the product IN ANY WAY without first receiving written authorization from Vestil. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.

