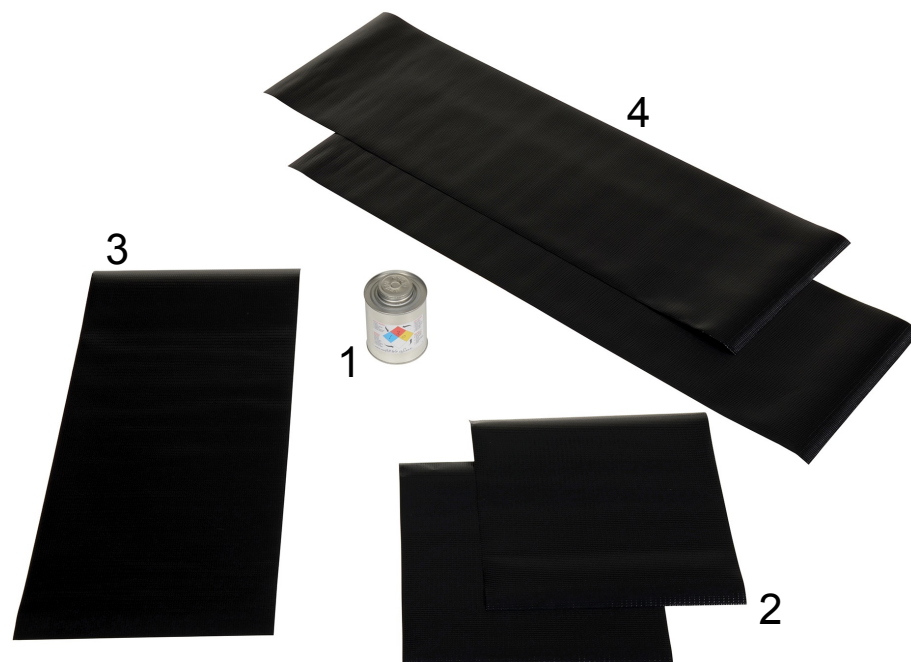


D-KIT Installation Instructions:

4	12" X 36" BLACK 18 oz. VINYL PATCH	2
3	12" X 24" BLACK 18 oz. VINYL PATCH	2
2	12" X 12" BLACK 18 oz. VINYL PATCH	2
1	16 oz. CAN OF VINYL GLUE (READ MSDS SHEET BEFORE USE)	1
ITEM NO.	DESCRIPTION	QTY.



Applying patches to dock seals:

1. Select the appropriate patch from among items numbered 2-4.
2. Outline the patch on the dock seal where it will be applied.
3. Apply a thin layer of glue (provided with the patch kit) to one side of the selected patch. Cover the entire side of the patch with glue.
4. Apply glue to the dock seal inside the area outlined in step 2.
5. Apply the glued side of the patch to the dock seal. Make sure that the edges of the patch are firmly glued to the dock seal. Allow the glue to dry for at least 24 hours.

NOTE: The thickness of the layer of glue affects the time necessary for complete drying. The thicker the layer the longer the time necessary for the glue to dry.