



**MaterialHandling.com**

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# DDL-55-AL/BRS/P DOUBLE DRUM LOCK



Photo of model DDL-55-P

## Receiving Instructions

After delivery, remove the packaging from the product. Inspect the product closely to determine whether it sustained damage during transport. If damage is discovered, record a complete description of it on the bill of lading. If the product is undamaged, discard the packaging.

**NOTE:** The end-user is solely responsible for confirming that product design, use, and maintenance comply with laws, regulations, codes, and mandatory standards applied where the product is used.

## Technical Service & Replacement Parts

For answers to questions not addressed in these instructions and to order replacement parts, labels, and accessories, call our Technical Service and Parts Department at (260) 665-7586. The Department can also be contacted online at <https://www.vestil.com/page-parts-request.php>.

## Electronic Copies of Instruction Manuals

Additional copies of this instruction manual may be downloaded from <https://www.vestil.com/page-manuals.php>.

## Table of Contents

|                                          | Page |
|------------------------------------------|------|
| Signal Words.....                        | 2    |
| Safety Instructions.....                 | 2    |
| Exploded View and Bill of Materials..... | 2    |
| Record of Satisfactory Condition.....    | 3    |
| Installing the Drum Lock.....            | 3    |
| Inspections & Maintenance.....           | 3    |
| Limited Warranty.....                    | 4    |

## SIGNAL WORDS

This manual uses SIGNAL WORDS to draw attention to uses of the product that could result in personal injuries, as well as the probable seriousness of those injuries. Other signal words call attention to uses likely to cause property damage. Signal words used in this manual appear below along with the definition of each word.



Identifies a hazardous situation which, if not avoided, **WILL** result in DEATH or SERIOUS INJURY. Use of this signal word is limited to the most extreme situations.



Identifies a hazardous situation which, if not avoided, **COULD** result in DEATH or SERIOUS INJURY.



Indicates a hazardous situation which, if not avoided, **COULD** result in MINOR or MODERATE injury.



Identifies practices likely to result in product/property damage, such as operation that might damage the product.

## SAFETY INSTRUCTIONS

Vestil strives to identify foreseeable hazards associated with the use of its products. However, material handling is dangerous and no manual can address every conceivable risk. The end-user ultimately is responsible for exercising sound judgment at all times.

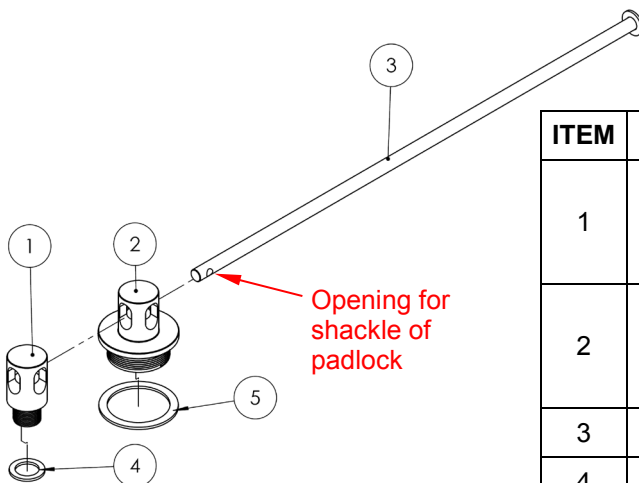
### WARNING

Improper or careless use of this product might result in serious personal injuries.

- Read this owner manual in its entirety **before assembling, installing, using or servicing the product**. Read the manual to refresh your understanding of proper use and maintenance procedures whenever necessary.
- Inspect the drum lock periodically following the instructions in [Inspections & Maintenance](#) on p. 4. **DO NOT** continue to use the drum lock unless it is in satisfactory condition.
- Keep a copy of this manual in a place that is readily accessible at all times to all persons who use and/or maintain the drum lock.
- **ONLY USE THE DRUM LOCK AS INSTRUCTED IN THIS MANUAL.**
- **DO NOT** modify the product without written approval from Vestil. **Unapproved modifications automatically void the [Limited Warranty](#) (p. 5) and might make the product unsafe or ineffective.**

## EXPLODED VIEW & BILL OF MATERIALS

09-006-223



| ITEM | PART NO    | DESCRIPTION             | QTY. |
|------|------------|-------------------------|------|
| 1    | 09-037-047 | LOCK, DRUM CAP, SMALL   | 1    |
|      | 09-037-049 | DDL-55-AL               | 1    |
|      | 09-037-051 | DDL-55-BRS              | 1    |
| 2    | 09-037-048 | LOCK, DRUM CAP, LARGE   | 1    |
|      | 09-037-050 | DDL-55-AL               | 1    |
|      | 09-037-052 | DDL-55-BRS              | 1    |
| 3    | 09-514-193 | WELDMENT, DRUM LOCK BAR | 1    |
| 4    | 09-145-040 | BUNG SEAL, SMALL        | 1    |
| 5    | 09-145-041 | BUNG SEAL, LARGE        | 1    |

## RECORD OF SATISFACTORY CONDITION

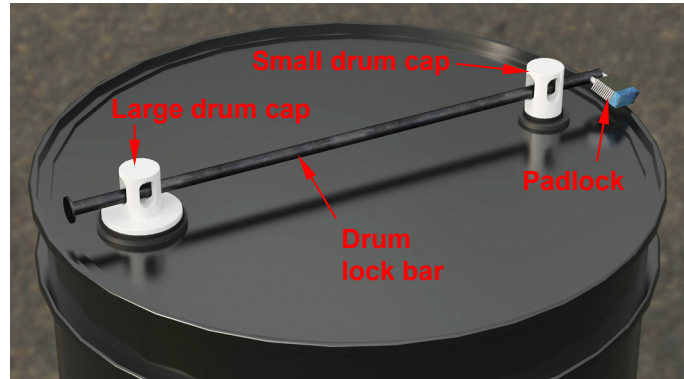
As soon as you remove the product from its packaging, make a written record of its condition. Describe all components. Thoroughly photograph the components from multiple angles. If there are labels applied to the product, include clear photographs of the labels. Add the photographs to the record. Describe where each label is located. The photographs and writings comprise a record of the unit in satisfactory condition. Compare the results of all inspections to this record to determine if the unit is in satisfactory condition. See [Inspections & Maintenance](#) on p. 9.

### INSTALLING THE DRUM LOCK

To install the drum lock, apply the following steps:

NOTE: Numbers in parentheses ( ) correspond to item numbers in the bill of materials on p. 2.

1. Select a 55gal. drum.
2. Remove both the large and small bung plugs.
3. Install the large drum cap (1) and small drum cap (2) in place of the plugs removed in step 2.
4. Install the drum lock bar (3) through the large drum cap and the small drum cap.
5. Attach a lock (e.g. padlock) to the end of the lock bar by inserting the shackle through the opening at the end of the bar.



## INSPECTIONS & MAINTENANCE

Regular maintenance is essential for maximizing the service life of this product. Compare all inspection results to the [RECORD OF SATISFACTORY CONDITION](#). The bumper should only be used if it is in satisfactory condition. If an inspection reveals any changes from satisfactory condition, repair or replace the damaged component before returning the drum lock to service. Only use manufacturer-approved replacement parts. DON'T GUESS! Contact [TECHNICAL SERVICE](#) if you have questions that are not addressed in these instructions or if you are uncertain how to address an issue discovered during an inspection. [TECHNICAL SERVICE](#) can be contacted by calling (260) 665-7586 and asking for the Service and Parts Department or by submitting your questions through Vestil's online parts and service portal at <https://www.vestil.com/page-parts-request.php>.

### NOTICE

Proper use and maintenance are essential for this product to function properly.

- Inspect the unit as described and at least as frequently as recommended.
- Use the product in accordance with the instructions in this manual.

**Before installing the drum lock, inspect all components:**

1. Drum caps (large and small): Check both components for cracks, breaks, and other damage.
2. Bung seals (large and small): Both seals must be undamaged. Confirm that the material is not cracked, torn, broken, etc.
3. Drum lock bar: Examine the lock bar for cracks, breaks, and other damage.

**Periodically inspect the installed drum lock:**

1. Make sure that the lock is securely attached to the lock bar.
2. Confirm that both drum caps are wound tightly into their respective receptacles. Caps must be adequately tightened for the drum to be sealed from the elements.

## LIMITED WARRANTY

Vestil Manufacturing Corporation ("Vestil") warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective, original part covered by the warranty after we receive a proper request from the Warrantee (you) for warranty service.

### Who may request service?

Only a warrantee may request service. You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

### Definition of "original part"?

An original part is a part used to make the product as shipped to the Warrantee.

### What is a "proper request"?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the Customer Invoice that displays the shipping date; AND 2) a written request for warranty service including your name and phone number. Send requests by one of the following methods:

| US Mail                                                                                     | Fax                                              | Email                                                                                                         |
|---------------------------------------------------------------------------------------------|--------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| Vestil Manufacturing Corporation<br>2999 North Wayne Street, PO Box 507<br>Angola, IN 46703 | (260) 665-1339<br><u>Phone</u><br>(260) 665-7586 | <a href="mailto:info@vestil.com">info@vestil.com</a><br>Enter "Warranty service request"<br>in subject field. |

In the written request, list the parts believed to be defective and include the address where replacements should be delivered. After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil will require you to send the entire product, or just the defective part (or parts), to its facility in Angola, IN.

### What is covered under the warranty?

The warranty covers defects in the following original, dynamic parts: motors, hydraulic pumps, motor controllers, and cylinders. It also covers defects in original parts that wear under normal usage conditions ("wearing parts"), such as bearings, hoses, wheels, seals, brushes, and batteries.

### How long is the warranty period?

The warranty period for original dynamic components is 90 days. For wearing parts, the warranty period is 90 days. Both warranty periods begin on the date Vestil ships the product to the Warrantee. If the product was purchased from an authorized distributor, the periods begin when the distributor ships the product. Vestil may, at its sole discretion, extend a warranty period for products shipped from authorized distributors by up to 30 days to account for shipping time.

### If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

### What is not covered by the warranty?

The Warrantee (you) are responsible for paying labor costs and freight costs to return the product to Vestil for warranty service.

### Events that automatically void this Limited Warranty.

- Misuse;
- Negligent assembly, installation, operation or repair;
- Installation/use in corrosive environments;
- Inadequate or improper maintenance;
- Damage sustained during shipping;
- Collisions or other accidents that damage the product;
- Unauthorized modifications: Do not modify the product IN ANY WAY without first receiving written authorization from Vestil.

### Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty. Vestil makes no warranty or representation that this product complies with any state or local design, performance, or safety code or standard. Noncompliance with any such code or standard is not a defect in material or workmanship.

