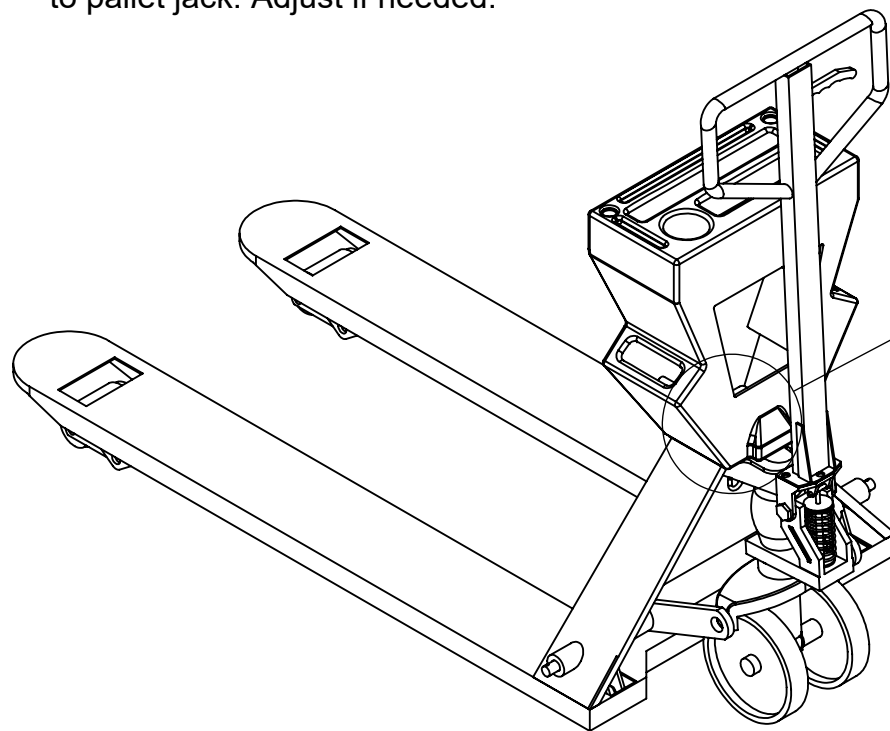
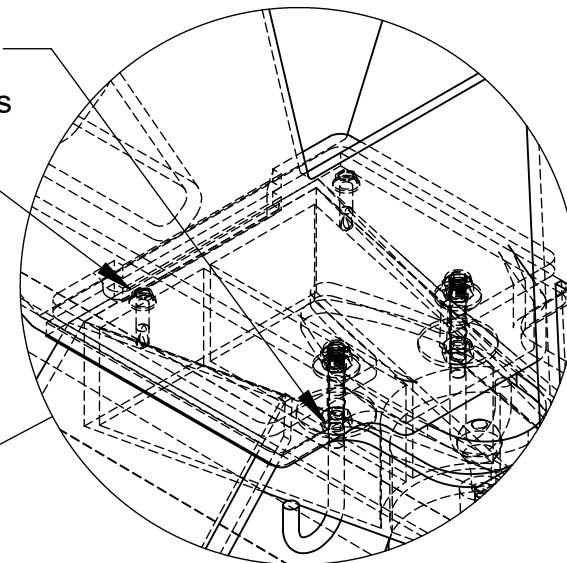


1. Place the small plate inside the Pallet Caddy on the bottom.
The holes must be towards the opening in the back.
2. Center the plate on bottom and drill (2) 1/4" holes through the Caddy from the inside. Using the holes in plate as guide.
3. Place the big plate between the Caddy and the top of the pallet truck.
The wide section of the big plate must be toward the forks.
4. Install the j-hooks from below with threaded end up. The threaded ends will go up thru the holes and be inside the Caddy. Install washers then nuts inside the Caddy on threaded ends. Tighten until snug. Make sure unit is level to pallet jack. Adjust if needed.

Drill for 1/4" J-bolt
Self tapping screws
(Optional)



HARDWARE LIST

DETAIL D

Qty	Description
(2)	15-047-003-002 - 1/4" x 4" J-Bolt
(2)	37018 - 1/4" Lock nuts
(2)	36102 - 1/4" Hex nuts
(2)	32106 - 12-24 x 7/8" Self Tapping Screws (Optional)
(2)	33004 - 1/4" Flat Washer
(2)	33208 - 1/4" x 1 1/4" Fender Washer
(1)	15-016-133 - Exterior Bracket - Crown models only
(1)	15-016-134 - Interior Bracket - Crown models only

**THIS IS SHEET 2 OF 2
FOR P-CADDY MODELS THAT
ARE "-CWN" (FOR CROWN)**

MODEL NO.
P-CADDY-CWN
P-CADDY-BK-CWN

5. Optional self tapping screws are included.
Use if extra stability is needed.
Take care not to damage parts on the pallet jack



PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:
REMOVE ALL BURRS AND SHARP EDGES

DIMENSIONS ARE IN INCHES

CONCENTRIC	.006 TIR	.060 TIR
ANGLES	± 0° 30'	± 1° 0'
	x.xxx ± .005	
	x.xx ± .010	
DECIMALS	x.x ± .025	± .015
FRACTIONS	± 1/32	± 1/16
TOLERANCES	MACHINE	WELDMENT

COMMENTS:

DO NOT SCALE DRAWING

Vestil Manufacturing Co.

DESCRIPTION: CADDY, INSTALLATION
DRAWING, CROWN

MODEL NO: SEE LIST

DRAWN BY:
M.SHOAFF

DATE:
5/30/2018

SCALE:
1:12

PAGE:
2 OF 2

SIZE
A

MAT'L: AS LISTED

DWG. NO.
15-047-003